

## **XF Series Diesel Pneumatic Tire Trucks**

with capacities of 11,000 to 15,500lbs





# Comfortable Operation

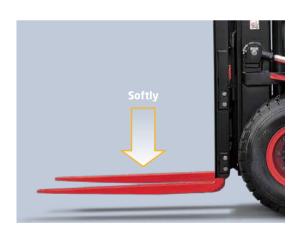
In developing the XF series, comfort and easy operation is always considered, for example, inproved vibrating levels, compound engine damper and full floationg seat and cabin are applied. Comfortable also contribute to increased productivity.



The extra foot space is provided to reduce operator fatigue significantly. The new wide-open, non-slip step makes getting in and out easy and safe.

The optional Electro-hydraulic proportional control system contributes more sensitive and precise load handling. The easy-to-operate levers provide total load handling operation. An armrest is provided to reduce fatigue.





In addition to the soft landing system, the soft lifting system is adopted (front lifting cylinders of triplex mast and full free duplex mast), as a result, the noise and shock of the mast significantly decreases.



The new design mast provides broad forward visibility due to the distance between inside mast is increase 60mm.



#### Environmental Friendliness



Environmentally friendly material, low exhaust emission, and low noise level, all these are considered at the beginning of the product development.

Special developed engine is applied for optimum balance of power and superior environmental performance. All diesel engines are in com-pliance with EU stage-III control regulation.

The environment friendly materials, such as non-asbestosbrake shoe and new type sealing gasket, are adopted entirely to meet environmental safety. And the noise level is reduced 3dB too.





The applied optimized exhaust muffler, intake muffler and the noise shield technologies are reduced 3dB at the driver's ear noise level.

# Comfortable Operation

- **1.** The new, relocated easy-to-see LCD meter lets the operator check on all aspects or operational status at a glance.
- The new automobile-style light/turn-signal lever and forward-reverse lever are ergonomically designed and arranged to improve comfort and productivity.
- **3.** Only 90N parking brake force is required
- **4.** The small diameter steering wheel with tilt adjustment provides the ideal operating position. The superior responsiveness of the steering wheel optimizes maneuverability even in narrow spaces.
- 5. The automobile-style suspended pedals provide more ergonomic operation



### **Productivity**

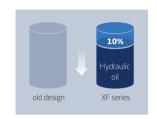
Thanks to the series technological innovations, the efficiency of the truck is improved, the energy consumption is reduced.

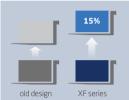


By optimizing transmission design, the power train provides higher efficiency, and the Max. driving speed is increased 20%



The new efficiency LED lighting system and new type reflector reduce energy consumption, improve illumination performance and prolong working life.







#### Reliability

By focusing on enhancing reliability, reducing downtime, the XF series is able to make the greater productivity for customer.



The new stamped air cleaner featuring tangential intake, double seal with safety filter is durable, corrosion-free and vibration-resistant, provides better filter efficiency and lower intake resistance than the previous.





Brake oil and steering oil are separated, non-interference in each other, using dynamic load sensing steering system, more energy efficient.

#### Easy Maintenance



Careful design facilitates inspection and servicing. Easy maintenance reduces the amount of downtime and helps to reduce cost also.





The location of the air-filter is easy to reach, and it's very easy to replace the filter.

All the locations of the engine oil level dipstick, filter of hydraulic, water separator are easy to reach, and very easy for engineer to check.

There's gas spring support for the front cover of radiator, and it can auto-open when the rear cover of radiator is opened.

The patent plated-fin type aluminum radiator is applied, the heat exchanging is approved, and improves the capability for operation in severe environments.







There're four levels shock absorption applied to reduced the vibration from the road to the driver. The damping pad is applied reduce the vibration, Like between the steering axle and the chassis, The engine, torque convertor and the chassis, the overhead guard and the chassis. And the suspension seat is another vibration reduction.

High strength chassis, mast and front/rear axle are to make sure the reliability of the truck, even for high strength application.





All the controllers, relays, and safety fuses are allocated in the controller box, free to water and dust. The main electronic components are waterproof, which is capable operater in severe environment. And the famous brand air-filter is also applied in the truck.

### **Safety**

A wide range of technologies are applied to ensure absolute safety for both the operator and those in the surrounding.



There's an energy accumulator applied in the braking system, which means when the engine is shut down, it can also provides more than 4 times emergency brake.



The locking device of the engine hood damper and parking brake help add to safety.



- The OPS system incorporates lifting/tilting and traveling locking function. When the operator leaves the seat, the system automatically locks lifting/tilting and disables traveling to ensure safety.
- **2.** A throttling device is adopted to avoid the mast being out of control even some pipes are broken.

#### **Standards**

Steering	Chassiss	Control	Hydraulic
/ Full hydraulic power steering	/ Skidproof pedal	/ Power steering	/ Dynamic load sending control valve
/ Smaller diameter steering wheel	/ Rubber pedal	/ Suspension pedal	/ Hydraulic oil filter
/ Adjuster of steering wheel	/ Engine hood spring	/ Integrated combination switch	/ Tilt cylinder self-lock valve
		/ Parking brake	/ Hydraulic oil dipstick
			/ Accumulator
_	/ Full hydraulic power steering / Smaller diameter steering wheel	/ Full hydraulic power steering / Skidproof pedal / Smaller diameter steering wheel / Rubber pedal	/ Full hydraulic power steering / Skidproof pedal / Power steering / Smaller diameter steering wheel / Rubber pedal / Suspension pedal / Adjuster of steering wheel / Engine hood spring / Integrated combination switch

Truck	Power	Electronics	Mast		
/ Traction device / Hand grip / Standard seat / Standard overhead guard / Waterproof cover on the guard / Back view mirror / Pneumatic tyres / Toolbox	/ Big capacity aluminum radiator / Whirlwind air cleaner / Safety filter / High-efflcient intake muffler / High-efflcient exhaust muffler / Middle-positioned exhaust system	/ High-efficient front lights / High-efficient LED rear lights / Service-free start battery / Combination controller / LCD display / Neutual switch / Hour meter / Fuel gauge / Water temperature gauge	/ Pre-heat indicator / Charging indicator / Engine fuel pressure warning / Oil temperature / Horn / Reversing buzzer / Air-filter with jam sensor / Emergency power off	/ Standard wide view duplex mast / Standard forks / Standard fork carriage / Standard load back rest / Mast speed limiting valve / Load safety valve / Mast down buffer device / Mast up buffer device / Side roller	

### **Options**

Truck	Power	Hydraulic	Electronics	Mast
/ Cabin / Cabin heater / Front window / Super elastic tyre / Non-mark tyre(white/green) / Suspension seat / Extinguisher / Special given color / Boot for tilt cylinder / Counter weight net / OPS system	/ Air pre-cleaner / Net cover of radiator / Spark arrester / Purified exhaust system / Fan protector	/ Auxiliary hydraulic valve / Elecctro-hydraulic / Proportional control system	/ OBD / Front working light / Rear working light / Warning lamp	/ Duplex wide view free-lift mast / Triplex wide view free-lift mast / Special forks / Wider fork carriage / Widerload back rest

## Optional Attachments

/ Paper roll clamp	/ Sideshifter
/ Rotating bale clamp	/ Rotating forks
/ Load stabilizer	/ Fork extensioner
/ Multi-drum clamp	/ Load release device
/ Bale clamp	/ Carton clamp
/ Drum clamp	/ Push-pull device
/ Dumping clamp	/ Bucket



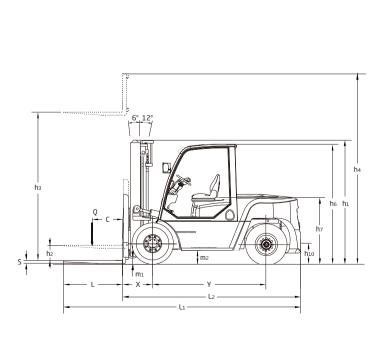


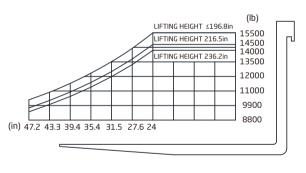
#### XF series 11,000~15,500 lb forklift specification:

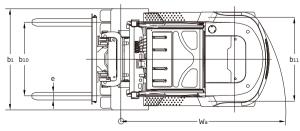
	1.1	Manufacturer			HANGCHA GROUP CO.,LTD.	
	$\vdash$	Manulacturer's type designation		CPCD50-XW65G	CPCD70-XW65G	
ark	$\vdash\vdash$	Drive: electric (battery or mains), diesel, petrol, fuel gas		Diesel	CPCD60-XW65G  Diesel	Diesel
l gu	$\vdash$	Operator type: hand, pedestrian, standing, seated, order-picker		Seated	Seated	Seated
Distinguishing mark	$\vdash$	Rated capacity/rated load	Q (lb)	11000	13500	15500
tingı	$\vdash$	Load centre distance	c(in)	24	24	24
Dis	$\vdash$	Load distance, centre of drive axle to fork	x(in)	23.5	23.5	23.8
	$\vdash$	Wheelbase	y(in)	90.5	90.5	90.5
	$\vdash$	Service weight	Ib	17630	18800	20600
Weight	$\vdash$	Axle loading, laden front/rear	lb	24890/3770	28190/3830	32230/3700
Wei	$\vdash$		lb	8530/9100	8260/10530	8150/12340
	$\vdash$	Axle loading, unladen front/rear	10			
	$\vdash$	Tyres: solid rubber, superelastic, pneumatic, polyurethane		Pneumatic	Pneumatic O 25 15 14 DD	Pneumatic O 25 15 14 DD
Issis	Н	Tyre size, front		8.25-15-14PR	8.25-15-14PR	8.25-15-14PR
Tyres, chassis	$\vdash$	Tyre size, rear		8.25-15-14PR	8.25-15-14PR	8.25-15-14PR
Lyres	$\vdash$	Wheels, number front rear (x = driven wheels)	hac (in)	4x/2	4x/2	4x/2
	Н	Tread, front	b10 (in) b11 (in)	58.6	58.6	58.6
	Н	Tread, rear		66.9	66.9	66.9
	$\vdash$	Tilt of mast/fork carriage forward/backward	α/β(°) h1 (in)	6/12	6/12	6/12
	$\vdash$	Height, mast lowered		98.4	98.4	98.4
	$\vdash$	Free lift	hz (in)	6.3	6.3	6.3
	$\vdash$	Lift	h₃ (in)	118	118	118
	Н	Height, mast extended	h4 (in)	174	174 95.7	174
	$\vdash$	Height of overhead guard	h6 (in)	95.7	95.7	
	$\vdash$	Seat height	h7 (in)	53	53	53
	$\vdash$	Coupling height	h10 (in)	17	17	17
suc	Н	Overall length	l1 (in)	185		
Dimensions	$\vdash$	Length to face of forks	Iz (in)	138	139	142
Ö	$\vdash$	Overall width	b1(in)	78.5	78.5	78.5
	Н	Fork dimensions	s/e/l (in)	2.4x5.9x47.2	2.4x5.9x47.2	2.6x5.9x47.2
	$\vdash$	Fork carriage DIN 15173, class/type A, B	h (1-)	IV A	IV A	IV A
	Н	Fork-carriage width	b3 (in)	67	67	67
	H	Ground clearance, laden, mast	mı (in)	7.5	7.5	7.5
	$\vdash$	Ground clearance, centre of wheelbase	mz (in)	10.6	10.6	10.6
]	Н	Aisle width for pallets 1000 x 1200 crossways	Ast (in)	198	200	203
	H	Aisle width for pallets 800 x 1200 lengthways	Ast (in)	206	208	211
	Н	Turning radius	Wa (in)	127	129	132
	$\vdash$	-	b13 (in)	48	48	48
t g	H	Travel speed, laden/unladen	mph ft/min	-/63.3	-/63.3	-/63.3
e dat	H	Lift speed, laden/unladen	ft/min	80.7/-	80.7/-	70.9/-
nanc	$\vdash$	Lowering speed, laden/unladen	ft/min	0.094/0.040	0.094/0.040	0.094/0.040
Performance data	$\vdash$	Drawbar pull,laden/unden	ibf %	14370/5710	14450/6000	14610/6180
Pe	Н			48/20	43/20	36/20
-	Н	Service brake		Wet brake	Wet brake	Wet brake
Combustion-engine	7.1	<u> </u>		TCD3.6 L4	TCD3.6 L4	TCD3.6 L4
n-er		Emission standard		Stage IIIB	Stage IIIB  74	Stage IIIB
ustic	$\vdash$	Engine power according to DIN ISO 1585	HP r/min	74	74	
omb.	$\vdash$	Rated speed	r/min	2200	2200	2200
$\vdash$	Н	No. of cylinders/displacement	(-) / (in <sup>3</sup> )	4/220	4/220	4/220
tion	$\vdash$	Operating pressure for attachments	bar	195	195	195
Addition data	$\vdash$	Oil volume for attachments	I/min	120	120	120
	10.8	Towing coupling,type DIN 15170		Pin	Pin	Pin

#### **11,000~15,500 lb XF series mast: (pneumatic)**

ā		Max. fork	Overall height		Free lift			Tilt range		Capacity		
					Extended		\a/i+b	Load distance, centre of drive axle to fork		Load capacity at 24 in		
		height	Lowered	Without	With backrest	Without backrest	With backrest	axle to fork	FWD/BWD	Double tire		
Туре	Model			backrest	backrest					11000lb	13500lb	15500lb
		in	in	in	in	in	in	in	(°)	lb	lb	lb
	X50/70M330	129.9	104.3	169.1/175.9	185.3	6.3	6.3	23.5/23.8	6/12	11000	13500	15500
	X50/70M360	141.7	110.2	180.9/187.7	197.1	6.3	6.3	23.5/23.8	6/12	11000	13500	15500
	X50/70M400	157.5	118.1	196.7/203.4	213	6.3	6.3	23.5/23.8	6/12	11000	13500	15500
Wide view mast	X50/70M450	177.1	130	216.5/223.1	232.6	6.3	6.3	23.5/23.8	6/6	11000	13500	15500
	X50/70M500	196.9	139.8	236.2/242.8	252.2	6.3	6.3	23.5/23.8	6/6	11000	13500	15500
	X50/70M550	216.5	151.6	257.9/262.5	272	6.3	6.3	23.5/23.8	3/6	10400	12500	14500
	X50/70M600	236.2	161.4	277.5/282.1	291.6	6.3	6.3	23.5/23.8	3/6	9800	11900	14100
ew ast	X50/70U300	118.1	96.5	155.7/162	162.9	58.9/52.6	51.7	24.5/25	6/12	11000	13500	15500
Wide view full free duplex mast	X50/70U330	130	102.4	167.5/173.8	174.7	64.8/58.5	57.6	24.5/25	6/12	11000	13500	15500
후구류	X50/70U360	141.7	108.3	179.3/185.6	186.5	70.7/64.4	63.5	24.5/25	6/12	11000	13500	15500
	X50/70U400	157.5	116.1	195.1/201.4	202.2	78.5/72.2	71.4	24.5/25	6/12	11000	13500	15500
	X50/70N450	177.2	107.3	225.8	232.6	59	52.3	26.3/26.5	6/6	9900	12300	14000
Wide view full free triplex mast	X50/70N480	189	111.2	237.6	244.4	63	56.2	26.3/26.5	6/6	9901	12300	13800
Wide full triple	X50/70N500	196.9	113.2	244.6	252.2	65.8	58.2	26.3/26.5	6/6	9902	12100	13800
	X50/70N550	216.5	121.1	267.1	272	70.9	66.1	26.3/26.5	3/6	9200	11400	6100
	X50/70N600	236.2	127	284.8	291.6	78.7	72	26.3/26.5	3/6	8800	11000	12100











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